

Evans CAPACITOR Company www.evanscap.com	Product Specification HYCAP – HIGH TEMP	NUMBER	HC – HT
		ISSUE	01
		REVISION	D ECO 14-010
		DATE	02/06/14

1.0 SCOPE

This document contains specific electrical, mechanical, and environmental requirements and specifications for double-sealed, axial-leaded hybrid capacitors rated for 200°C operation.

2.0 CONSTRUCTION

2.1 General

The capacitors shall be comprised of sintered tantalum anodes and ruthenium oxide coated cathodes operating in aqueous electrolyte. The components shall be confined within a tantalum case, first by a compressed gasket, followed by a hermetically welded glass to metal seal.

2.2 Package

The configuration and dimensions shall be as per Figure I.

2.3 Mass

HCB: 6g max HCD: 18g max HC2B: 5.25g max HC2D: 15g max

2.4 Hermetic Seal

The capacitor shall be hermetically sealed such that the package does not leak electrolyte or vent any gas when exposed to a vacuum, per MIL-STD-202, Method 112, Condition C, Procedure IIIa.

2.5 Part Marking

The capacitor shall be permanently and legibly marked on the case circumference with the following information, at a minimum:

- i. Manufacturer's name and/or cage code
- ii. Manufacturer's part number
- iii. Date/lot code
- iv. Individual unit serial number

The marking shall be resistant to solvents per MIL-STD-202, Method 215J.

2.6 Solderability

The terminations shall be solderable per ANSI J-STD-002.

2.7 Resistance to Soldering Heat

The capacitor shall be able to withstand solder dipping of the terminations at 260°C for 10 seconds per MIL-STD-202, Method 210, Condition B. The capacitor shall not be visibly damaged, and the electrical characteristics shall not be affected.

2.8 Terminal Strength

The terminations shall be able to withstand a 5-lb, 30-second pull test per MIL-STD-202, Method 211, Condition A. The capacitor shall not be visibly damaged, and the electrical characteristics shall not be affected.

2.9 Fungus Resistance

The capacitor materials shall not support fungus growth, nor shall they be a nutrient to fungus.

3.0 ENVIRONMENTAL REQUIREMENTS

Evans CAPACITOR Company www.evanscap.com	Product Specification HYCAP – HIGH TEMP	NUMBER	HC – HT
		ISSUE	01
		REVISION	D ECO 14-010
		DATE	02/06/14

3.1 Operating Temperature

-55°C to +200°C (with voltage de-rating)

3.2 Storage Temperature

-62°C to +130°C

3.3 Mechanical Environmental Testing

The capacitors shall be designed to withstand environmental testing in accordance with Table I below.

TABLE I. Mechanical Environmental Tests

TEST	REFERENCE	CONDITION	COMMENTS
Shock	MIL-STD-202, Method 213	D	1mS, 500g peak
Vibration, high freq	MIL-STD-202, Method 204	H	12 sweeps/axis, 80g peak
Random Vibration	MIL-STD-202, Method 214	II-K	1.5 hr/axis, 53.8g rms
Thermal Shock	MIL-STD-202, Method 107	A	30 cycles, step 3 at +125C
Moisture Resistance	MIL-STD-202, Method 106		6V bias
Altitude	MIL-STD-202, Method 105	D	100,000-ft test

NOTE: Environmental survivability has been demonstrated for units subjected to rigorous proprietary testing in down-hole applications. These actual environmental test conditions exceed those specified in Table I.

4.0 ELECTRICAL REQUIREMENTS

4.1 Capacitance

25°C, 120Hz capacitance is specified ($\pm 20\%$) in Table II.

NOTE: For ordering $\pm 10\%$ cap tolerance, add the suffix "K" to the P/N.

4.2 Equivalent Series Resistance

Maximum 25°C, 120Hz ESR is specified in Table II.

4.3 DC Leakage

Maximum 25°C, 5-min rated voltage DCL is specified in Table II.

4.4 Rated Voltage

Maximum rated voltages up to 85°C are specified in Table II. Voltage de-rating at temperatures above 85°C, up to 200°C, is specified in Table II. Between specified temperatures, voltage requires linear de-rating.

4.5 Surge Voltage

Capacitors shall be able to withstand 1000 charge/discharge cycles at 110% of rated voltage at 85C through a 1K- Ω resistor. Each cycle shall consist of a 30-second surge voltage application, followed by a 330-second discharge period. Capacitors shall not be visibly damaged, and the electrical characteristics shall not be affected.

4.6 Life Test

Evans CAPACITOR Company www.evanscap.com	Product Specification HYCAP – HIGH TEMP	NUMBER	HC – HT
		ISSUE	01
		REVISION	D ECO 14-010
		DATE	02/06/14

Capacitors shall be able to withstand either 175°C or 200°C life test (with appropriate voltage de-rating per Table II) for durations per the table below:

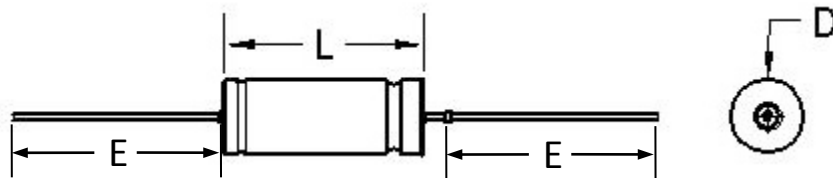
FAMILY	50-75V P/N	100-125V P/N
HC-HT	1000 hrs	2000 hrs
HC2-HT	500 hrs	1000 hrs

Upon completion, capacitors shall not be visibly damaged, and:

Capacitance shall be within +10%, -20% of the initial value.

ESR shall not exceed 200% of the applicable value from Table II.

FIGURE I. MECHANICAL DIMENSIONS



Case Size	Dimensions mm (inches)			
	Basic Case		Insulated Case	
	L +0.79 (0.031) -0.41 (0.016)	D ± 0.41 (.016)	D MAX	E ±6.35 (.250)
B	16.28 (.641)	7.14 (.281)	7.92 (.312)	57.15 (2.250)
D	26.97 (1.062)	9.52 (.375)	10.31 (.406)	57.15 (2.250)

Evans CAPACITOR Company www.evanscap.com	Product Specification HYCAP – HIGH TEMP	NUMBER	HC – HT
		ISSUE	01
		REVISION	D ECO 14-010
		DATE	02/06/14

TABLE II. ELECTRICAL SPECIFICATIONS

Part Number	Case Size	Max WVDC ≤ 85°C	25°C AC/DC			WVDC @175°C	WVDC @200°C
			Nominal Cap (μF)	Max ESR (Ω)	Max DCL (μA)		
HC2B050471HT	B	50	470	0.9	5	30	25
HC2B060331HT	B	60	330	0.9	5	36	30
HCB0751111HT	B	75	110	1.3	2	50	45
HC2B075221HT	B	75	220	1.0	5	45	37
HCB100680HT	B	100	68	2.1	2	70	60
HC2B100151HT	B	100	150	1.2	7.5	60	50
HCD050681HT	D	50	680	0.7	5	35	30
HC2D050152HT	D	50	1500	0.5	15	30	25
HCD060561HT	D	60	560	0.8	5	42	36
HC2D060122HT	D	60	1200	0.5	20	36	30
HCD075471HT	D	75	470	0.9	5	50	45
HC2D075941HT	D	75	940	0.6	20	45	37
HCD100221HT	D	100	220	1.2	5	70	60
HC2D100471HT	D	100	470	0.7	25	60	50
HCD125151HT	D	125	150	1.6	5	85	75
HC2D125331HT	D	125	330	0.8	25	75	62

NOTE: For Kapton tape insulation, add the suffix "S" to the P/N when ordering, e.g., HC2D125331HTS.